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Rolls-Royce

Nuclear Submarines Sector

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier), stated below, have been assessed to the applicable sections of the Rolls-Royce Nuclear Submarines sector requirements and expectations specified in **GS3001**.

Bedestone Ltd
Boulton House
41 Icknield Street
Hockley
Birmingham
B18 5AY

Issued by:

Title: Head of Supplier Capability

Signed:

Supplier type	
Make to print	Yes
Design make	No
Raw material	No
Stockist	No
Order Office	No
Service provider	No

Nuclear Submarines Sector

Approval Number: M000161
Vendor Code: 2202384.3
Issue Date: 14/05/2019

This certificate supersedes all previous approval letters or certificates

PO Box 2000, Raynesway, Derby DE21 7XX Telephone: 01332 661461 Fax: 01332 661630

TX 3252 Issue 06
Retention Category B

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Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Nuclear Submarines sector contracts / purchase orders are as stated below:

- CNC jig grinding, conventional jig grinding and universal grinding

Issued by:

Title: Head of Supplier Capability

Signed:

Approval Number: M000161
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Nuclear Submarines Sector

Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:

DGS PS 5104

RRES93000

Description:

Cleanliness and Packaging Requirements for Naval Nuclear Reactor Plant – Grade C

Engineering control specification including cleanliness and foreign object control – Grade C

Issued by:

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Signed:

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Rolls-Royce Nuclear Submarines Sector confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Nuclear Submarines.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Nuclear Submarines Sector of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Nuclear Submarines Sector, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Nuclear Submarines Sector may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Nuclear Submarines Sector. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Nuclear Submarines Sector Approve and Maintain Programme Manager, PO Box 2000, Raynesway, Derby, DE21 7XX within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce plc.

This certificate supersedes all previous versions.

Failure to abide by these terms may result in approval being withdrawn.

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